

### ***OUR PRODUCTS...***

- Save You Time and Labor.
- Have the Durability You Want.
- Give You the Versatility You Need.





F-991H



F-904H9.0

The BedEdger will transform an average bed into a work of art. Its maneuverability and versatility ensure the kind of results that make clients happy, and the variety of rotors available for the BedEdger make it the most versatile landscaping tool you will ever own. Whether edging beds or digging a trench, the BedEdger will produce faster, cleaner results.

- Positive steering mechanism provides appealing and smooth curves.
- Will produce a 50-80% savings of time and labor.
- Neatly piles excavated dirt in an easy to back-fill pile next to the trench – minimizing turf damage and lessening clean-up time.
- Interchangeable rotors provide unmatched versatility for a variety of operations.
- Pull unit that allows your legs to do the work.

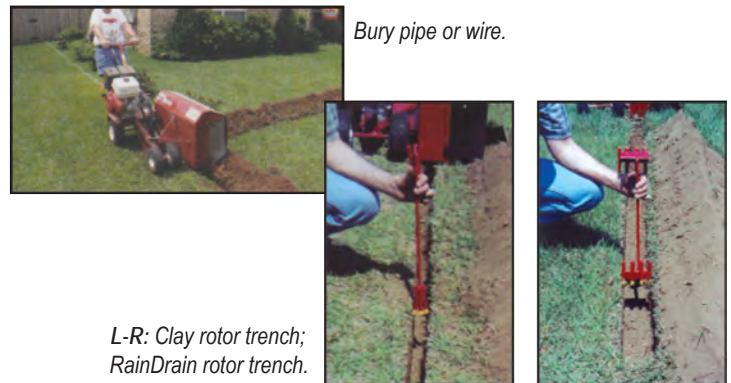


Newly defined bed.

Perfectly round tree rings.

Versatility and innovation make TrenchMaster more than just a trencher. TrenchMaster is a lightweight, durable machine designed to increase profitability, efficiency, and quality for professional landscapers. With its large variety of available digging rotors, the TrenchMaster is the most versatile trenching machine on the market.

- Rotors are fully enclosed for safety.
- Low profile for maximum stability.
- Clutch lever cuts power to rotor for safety.
- Standard clay hood reduces soil build-up.
- Bury cable or pipe; prune roots; remove small stumps; install invisible dog fences, sprinkler systems, or edging; and define landscape beds.
- Minimal turf damage.



Bury pipe or wire.

L-R: Clay rotor trench; RainDrain rotor trench.

Model	BED EDGER		TRENCHMASTER		
	F-791	F-991	F-704	F-904	F-1202
Engine Options	9.0hp Honda GX270 9.5hp Kohler CH395	9.0hp Honda GX270 9.5hp Kohler CH395	6.5hp Honda GX200 7.0hp Kohler CH270	9.0hp Honda GX270 9.5hp Kohler CH395	13hp Honda GX390 with gearbox
Standard Rotor	702-93 BedMaster		702-133 Clay	702-133 Clay	12-79 Clay
Drive System	Double belt and pulley system		Double belt and pulley system		
Wheels	Steel with pneumatic tires, steerable		Steel with pneumatic tires		
Bed Edging Rate*	10 to 30 ft. / min.		n/a		
Trenching Rate*	Up to 20 ft. / min.		Up to 20 ft. / min.		
Trenching Depth*	2 to 7 inches	2 to 9 inches	Up to 7 inches	Up to 9 inches	Up to 12 inches
Trenching Width*	1/2 to 9 inches	1/2 to 9 inches	1/2 to 2 inches	1/2 to 3 inches	1/2 to 4-1/2 inches
Weight	170 lbs.	175 lbs.	145 lbs.	170 lbs.	315 lbs.

\*Depending on rotor choice and/or soil type and conditions.



# REDEFINER

R450HA



The ReDefiner will save your company time and money. This lightweight, maneuverable machine makes easy work of maintaining beds that have already been formed with our popular BedMaster. Even lighter and more transportable than the BedMaster, the ReDefiner can be loaded and unloaded with ease, allowing you to easily maintain pre-existing beds.

- Rotor is fully enclosed for safety.
- Very maneuverable, easy to load and unload.
- Low profile for maximum stability.
- Clutch lever cuts power to rotor for safety.
- Rubber hood controls excavated dirt for less clean-up time.
- WireMaster Mole (R460) digs the trench, installs the wire at the bottom of the trench, and covers the trench in one pass, with a minimum of turf damage.
- Edger conversion kit available (#459-001).



R460HA

# BED EDGER BANTAM

B565H



In response to your requests for a smaller, less expensive machine to define new beds and redefine existing beds, we designed the BedEdger Bantam. This highly portable, lightweight machine functions much like the original BedEdger, but is designed to be lighter and more easily loaded and unloaded. Offered with either a Honda or Kohler engine.

- Rotors are fully enclosed for safety.
- Clay hood design reduces soil build up.
- Neatly piles excavated dirt in an easy to back-fill pile next to the trench – minimizing turf damage and lessening clean-up time.
- Will produce 50-80% savings of time and labor.
- Interchangeable rotor options available for versatility.



B765H



B770K-CL



B770K-DI

Model	REDEFINER		BED EDGER BANTAM <sup>‡</sup>			
	R450	R460	B565 / B570	B765 / B770	B565/B570-DI	B790/B795-CL
Application	Redefine existing mulch beds	Install invisible dog fences	Install new mulch beds	Install low voltage wire / dog fences	Install drip irrigation tubing	Install coax cable
Engine - Honda	5.5hp GX160	5.5hp GX160	6.5hp GX200	6.5hp GX200	6.5hp GX200	9.0hp GX270
Engine - Kohler	5.5hp CH255	5.5hp CH255	7.0hp CH270	7.0hp CH270	7.0hp CH270	9.5hp CH395
Standard Rotor	450-100 ReDefining	460-002 WireMaster	470-019 BedMaster	480-010 Mole	470-013 Clay	480-037 Clay
Drive System	Double belt w/ hand-actuated clutching		Double belt and pulley system			
Trenching Rate*	Up to 60 ft. / min.**	Up to 25 ft. / min.	Varies - 10 to 30 ft. / min.			
Trenching Depth*	3 to 4 inches**	3 to 4 inches	3-1/2 to 5 inches	3-1/2 to 7 inches	4 to 6-1/2 inches	4 to 6-1/2 inches
Weight	95 lbs.	95 lbs.	115 lbs.	125 lbs.	145 lbs.	170 lbs.

\*Depending on rotor choice and/or soil type and conditions. \*\*Edge Redefining rate/depth depending on rotor choice and/or soil conditions. ‡Additional engine options available.



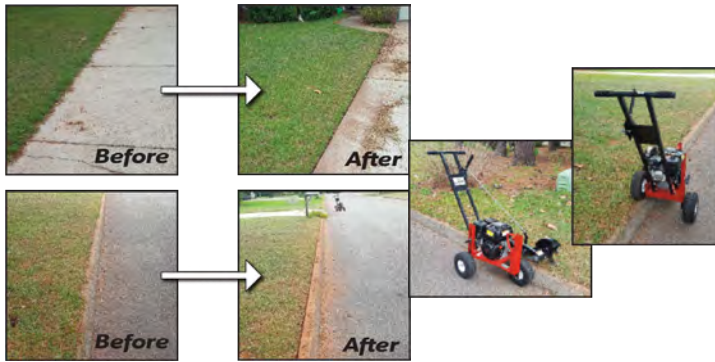


E-105H5.5



The EdgeMaster is a commercial-grade edging machine that offers unmatched durability for large property managers, municipalities, and anyone who needs their edging machine to last year after year. Heavy-duty, all-steel construction, 1/2" spindle bolt, and adjustable curb wheels ensure lasting power and versatility.

- 10" Star blade standard; optional 9" blade available.
- Hollow, 1" spindle uses large bearings for longer wear.
- Blade mounts on 1/2" shear bolt to protect the spindle.
- Dual-purpose tensioner lever engages blade and adjusts blade depth.
- Wheels adjust to work with curbs up to 10-inches high.
- Solid steel control rod.
- Pull unit that allows your legs to do the work.



	<b>EDGEMASTER</b>	
	<b>E-105H5.5</b>	<b>E-105K5.5</b>
Model	E-105H5.5	E-105K5.5
Engine	5.5hp Honda GX160	5.5hp Kohler CH255
Standard Blade	10" Star blade	
Drive System	Two Kevlar belts	
Frame	10-gauge steel plate	
Depth Control	Tensioner lever	
Blade Guard	Semi-enclosed	
Blade Spindle	1" diameter	
Tires	Steel with pneumatic tires	
Weight	115 lbs.	



BC2613HER



With the Quadro Cut blade system, the Brush OX is a robust and rugged walk-behind brush cutter. The cutting system is comprised of two blades mounted perpendicularly on a stump jumper. Once you use a Brush OX, you'll be amazed at its capability and performance.

- Cuts up to 3.0" diameter brush and saplings.
- Blades sharpened on both sides and ends for interchangeability and double life.
- Maneuver forward and reverse with one hand.
- Fully enclosed deck (BC2613HER) minimizes discharge and enhances shredding of cut material.
- **Popular Uses:** clear brush from around abandoned sites or parks and picnic areas; clear brush between rows in tree farms or to form fire breaks; clear trails for horses, hiking, biking, and ATVs.



Before and After



	<b>BRUSH OX</b>	
	<b>BC2613HER</b>	<b>BC2613HER-SD</b>
Model	BC2613HER	BC2613HER-SD
Engine	13hp Honda GVX R/E	
Cut Width	26"	
Cut Height	2" - 5"	
Discharge	Fully enclosed deck	Side discharge deck
Drive System	Hydro-Gear transaxle w/ infinite speed control	
Blade Strikes	129 blade strikes per second	
Blade Tip Speed	150 mph	
Blade Spindle	1" diameter	
Weight	415 lbs.	



# BROWN PRODUCTS, INC. ROTOR USE GUIDE

**TRENCHMASTER**

**BEDNEDGER**



## 2-POINT CLAY ROTOR

*Trenches: 1-inch wide.*

*Available in 3, 4, 5, 7, 9, 10, or 12" depths.*

Normally used for burying wire, cable, or edging (plastic, steel, or other landscape materials).



## 3-POINT CLAY ROTOR

*Trenches: 2-inch wide.*

*Available in 3, 4, 5, 7, 9, 10, or 12" depths.*

Normally used for installing sprinkler systems. Designed for use in all soils except heavy, scattered rock. Suitable for digging in small scattered rock or gravel driveways. Note: trenching in sand, gravel, and asphalt does reduce the life of all rotors.



## 5-POINT CLAY ROTOR

*Trenches: 3-inch wide.*

*Available in 7, 9, 10, or 12" depths.*

Normally used for installing sprinkler systems. Designed for use in all soils except heavy, scattered rock. Suitable for digging in small scattered rock or gravel driveways. Note: trenching in sand, gravel, and asphalt does reduce the life of all rotors.



## 7-POINT CLAY ROTOR

*Trenches: 3-inch wide.*

*Available in 7, 9, 10, or 12" depths.*

Same uses as the 5-Point Clay Rotor. Note: Costs approximately 30% more than the 5-point rotor; however, it should increase the life of the rotor by 75 - 90%.



## 1-1/2-INCH ROCK ROTOR

*Trenches: 1-1/2-inch wide.*

*Available in 4, 5, 7, 9, or 12" depths.*

For use in areas with heavy, scattered rock conditions. Requires four replaceable tungsten carbide rock points for operation (points sold separately). Note: Does not trench as well as the Clay Rotors in hard clays.



## 3-INCH ROCK ROTOR

*Trenches: 3-inch wide.*

*Available in 7, 9, or 12" depths.*

For use in areas with heavy, scattered rock conditions. Requires four replaceable tungsten carbide rock points for operation (points sold separately). Note: Does not trench as well as the Clay Rotors in hard clays.



## ROOT PRUNER ROTOR

*Trenches: 1/2-inch wide.*

*Available in 3, 4, 5, 7, 9, or 12" depths.*

Designed to prune roots close to sidewalks, driveways, cart paths, or other paved areas to prevent concrete damage. Also used for installing electronic dog fencing, burying irrigation control wires, or burying lines for low voltage lighting.

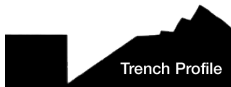


## RAIN DRAIN ROTOR

*Trenches: 4-1/2-inch wide.*

*Available in 4, 6, 8, 10, or 12" depths.*

Designed to bury a 4-inch drain line to divert water from gutter downspouts away from a house. Also used for installing block or brick edging.



## BEDMASTER™ ROTOR

*Defines new beds.*

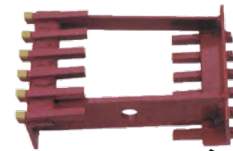
Different sized rotors dig 3, 4, 5, or 6" deep and slope 6 to 8" back into the bed. The 3" BedMaster rotor is designed for bed defining. The 4, 5, and 6" BedMaster rotors are designed for installing steel or plastic edging, bricks, paving stones, or other edging materials.



## REDEFINING ROTOR

*Redefines existing beds.*

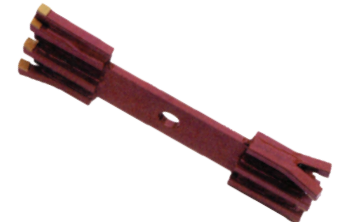
Trenches 3" deep and slopes into the bed 3 inches. Used instead of 3" BedMaster rotor for redefining beds. It was developed as an alternative to the 3" BedMaster to reduce the amount of dirt to be cleaned up after redefining existing beds. Costs less, digs faster, and requires less cleanup.



## CURBING ROTOR

*Prepares beds for curbing machine.*

Designed to prepare beds for a concrete curbing machine. Digs a 2" deep x 9" wide trench. Also available in 4" x 8" and 2" x 6" sizes for laying timbers and other landscape materials.



## STUMPMASTER™ ROTOR

*Removes stumps.*

Removes small stumps up to 3-1/2-inch below the ground surface. Stumps should be no higher than 6-inches above the ground. May also be used for removing large surface roots.



### CLAY ROTORS

Part #	Depth x Width	Rotor Type	F-704	F-791	F-904 / F-991	F-1202
702-81	3" x 1"	2-Point Clay	X	X	X	X
702-82	4" x 1"	2-Point Clay	X	X	X	X
702-82A	5" x 1"	2-Point Clay	X	X	X	X
702-87	7" x 1"	2-Point Clay	X	X	X	X
702-130	3" x 2"	3-Point Clay	X	X	X	X
702-131	4" x 2"	3-Point Clay	X	X	X	X
702-132	5" x 2"	3-Point Clay	X	X	X	X
702-133	7" x 2"	3-Point Clay	X	X	X	X
702-134	7" x 1-3/8"	3-Point Clay	X	X	X	X
702-135	5" x 1-3/8"	3-Point Clay	X	X	X	X
702-89	4"	BedMaster	X	X	X	X
702-93	3"	BedMaster	X	X	X	X
702-93R		ReDefining	X	X	X	X
702-100		StumpMaster	X	X	X	X
702-102	4-1/2" x 6"	RainDrain		X	X	X
702-106	5"	BedMaster	X	X	X	X
702-107	6"	BedMaster		X	X	X
702-112	4-1/2" x 4-1/2"	RainDrain		X	X	X
702-113	2" x 9"	Curbing	X	X	X	X
702-114	6" x 4-1/2"	RainDrain		X	X	X
702-115	4" x 8"	Curbing		X	X	X
702-116	2" x 6"	Curbing	X	X	X	X
12-74	7" x 3"	5-Point Clay		X	X	X
12-75	9" x 3"	5-Point Clay			X **	X
12-76	12" x 3"	5-Point Clay				X
12-77	7" x 3"	7-Point Clay		X	X	X
12-78	9" x 3"	7-Point Clay			X **	X
12-79	12" x 3"	7-Point Clay				X
12-80	10" x 3"	5-Point Clay				X
12-80A	10" x 1"	2-Point Clay				X
12-81	10" x 3"	7-Point Clay				X
12-90	9" x 1"	2-Point Clay			X	X
12-91	12" x 1"	2-Point Clay				X
12-94	12" x 4-1/2"	RainDrain				X
12-95	10" x 4-1/2"	RainDrain				X
12-97	8" x 4-1/2"	RainDrain				X
12-109	9" x 1-1/2"	3-Point Clay			X	X
12-110	9" x 2"	3-Point Clay			X	X
12-111	10" x 2"	3-Point Clay				X
12-112	12" x 2"	3-Point Clay				X
12-113	13" x 2"	3-Point Clay				X
12-114	12" x 1-1/2"	3-Point Clay				X

\*\* Will not perform well in difficult soils.

### ROCK ROTORS

Part #	Depth x Width	Number of Points	F-704	F-791	F-904 / F-991	F-1202
702-58	5" x 1-1/2"	without points	X	X	X	X
702-85	4" x 1-1/2"	without points	X	X	X	X
12-37	7" x 1-1/2"	without points	X	X	X	X
12-37A	9" x 1-1/2"	without points			X	X
13-38	12" x 1-1/2"	without points				X
12-39	7" x 3"	without points		X	X	X
12-39A	9" x 3"	without points			X **	X
12-40	12" x 3"	without points				X

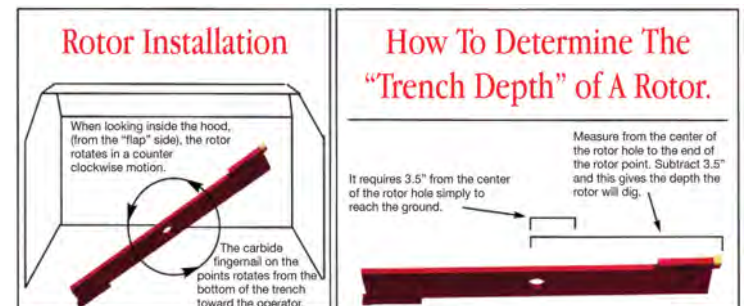
\*\* Will not perform well in difficult soils.

### ROOT PRUNER ROTORS

Part #	Depth x Width	Number of Points	F-704	F-791	F-904 / F-991	F-1202
702-90	4" x 1/2"	1 point at each end	X	X	X	X
702-92	3" x 1/2"	1 point at each end	X	X	X	X
12-41	7" x 1/2"	1 point at each end	X	X	X	X
12-41A	5" x 1/2"	1 point at each end	X	X	X	X
12-42	12" x 1/2"	1 point at each end				X
12-42A	9" x 1/2"	1 point at each end			X	X

### REDEFINER & BANTAM ROTORS

Part #	Depth x Width	Rotor Type	R450	Bantam
450-100	4"	ReDefiner	X	X
459-002	10" x 2"	Edger Blade	X	X
460-002	4" x 1/2"	WireMaster	X	X
470-019		BedMaster		X
470-028	3-1/2" x 4-1/2"	Edging Block		X
480-010	7" x 1-1/4"	Mole		X
480-011	3" x 1-1/4"	Mole		X





# RIDE-ON BLOWER-VAC

The Blower-Vac is a commercial-grade ride-on blower and vacuum that is unmatched in its durability, versatility and value. Large property managers, landscape contractors, and municipalities will immediately recognize this machine's ability to save money and make short, efficient work of otherwise daunting jobs.

A powerful hydrostatic drive, operator-controlled air flow, and versatile attachments make this machine an important part of any professional's line-up. Optional attachments include:

- Truck Loader (#TL1225)
- Leaf Pusher (#BLP4872)
- Asphalt Broom (#AB2548Y)
- Forward Blow Nozzle (#FBN4000)
- Multi-Directional Nozzle (#MDN200)



## BLOWER-VACUUM SYSTEM



The Blower-Vacuum System is a powerful, heavy-duty vacuum assembly that attaches easily to the Ride-On Blower-Vac using the Attachment Lift Unit (#ALU4000). Note: Vacuum components are available for existing blower units.

### Blower-Vacuum System Includes:

- BVZ4000K or BVZ4001HX
- Quick-hitch vacuum hood assembly
- Intake hose (12" diameter)
- Discharge hose (10" diameter)
- Cyclone particle separator
- 96-gallon collection container
- Collection container trailer
- Optional auxiliary 12-ft. handheld vacuum attachment is available (not included; #APUH612 or APUH625)

Model	BLOWER-VAC		BLOWER-VACUUM SYSTEM	
	BVZ4000K	BVZ4001HX	BVZSYSK	BVZSYSHX
Engine	27hp Kohler CH752	22.5hp Honda GX690	27hp Kohler CH752	22.5hp Honda GX690
Drive System	Hydro-Gear® ZT-3100 transaxles		Hydro-Gear® ZT-3100 transaxles	
Forward Speed	Up to 8 mph		Up to 8 mph	
Rear Tires	20 x 10-8		20 x 10-8	
Front Tires	11 x 4		11 x 4	
Blower Velocity	165 mph	160 mph	165 mph	160 mph
Blower Volume	6500 cfm	6200 cfm	6500 cfm	6200 cfm
Dimensions	53" H x 43" W x 64" L		72" H x 56" W x 13' L	

Scan this QR code to view the Ride-On Blower-Vac in action.



Proudly made in the USA in Midland City, Alabama.



# BLOWER-VAC ATTACHMENTS



## TRUCK LOADER ATTACHMENT

#TL1225

12-ft. x 10-in. pick-up hose  
25-in. x 8-in. discharge hose  
Includes mounting hardware

Available without hoses (#TL1225WOH)



## LEAF PUSHER ATTACHMENT

#BLP4872

48-in. tall x 72-in. wide  
Requires Attachment Lift Unit  
(#ALU4000)



## ASPHALT BROOM ATTACHMENT

#AB2548Y

48-in. wide x 25-in. diameter  
14hp Kohler engine



## FORWARD BLOW NOZZLE ATTACHMENT

#FBN4000

Redirects air flow 90-degrees  
from side to forward

## MULTI-DIRECTIONAL NOZZLE ATTACHMENT

#MDN200

The Multi-Directional Nozzle gives you the ability to blow forward or swing 100-degrees left or 100-degrees right. It generates a wind velocity of 160 mph+ and 6,200+ cfm. The MDN is designed to blow upward 60-degrees into trees or shrubs. The unit mounts existing Ride-On Blower-Vac units. There are two configurations of this attachment available - electric or ALU. See your Brown Products Dealer for details.

